

# Natural Capital

CO<sub>2</sub> emissions controlled through Yaskawa products

**2.28**

million tons of CO<sub>2</sub>/year



Green products sales ratio

**20.0%**



Ratio of renewable energy comprising power consumption at business bases in Japan

**3.79%**

# Environmental Management

We are promoting environmental management in order to pass on the earth's blessings to the next generation.

## Environmental Policies of the Yaskawa Group

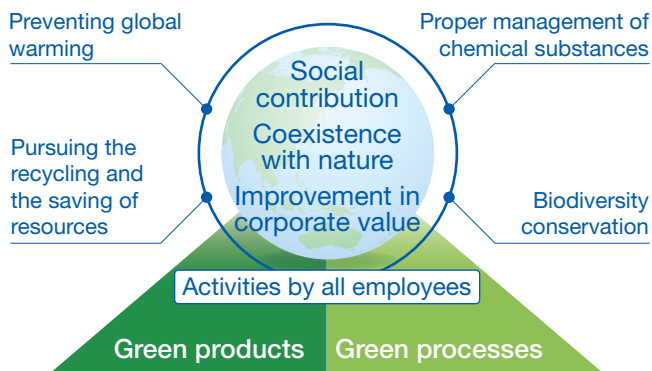
### Environmental Philosophy

Based on the Management Principles of the Yaskawa Group, we recognize that the conservation of the global environment is one of the most important issues for all human kind. In every stage of our business operation, we contribute to the realization of a sustainable society through our proactive environmentally conscious actions.

## Yaskawa Group's Vision and Long-term Plans for the Environment

Together with its stakeholders, the Yaskawa Group aims to create a society that is sustainable.

It plans to make contributions for the environment by reducing the burdens that result from its manufacturing activities (its green process) at a greater rate than it has to date, and by reducing the burden on the ecosystem with its products (green products) leveraging its technology to enhance the environmental performance.



### FY2025 Target

#### Green products

- Reduction of environmental loads through products CO<sub>2</sub> emission control by 69 million tons\*<sup>1</sup>
- Installation of the in-house environmental products and displaying them
- Improvement in recyclability of product components
- Application of green procurement to all products

#### Green processes

- Reduction of GHG emission by 10%\*<sup>2</sup> Reduction by 15% by 2030
- Reduction of waste by 1% every year\*<sup>3</sup>
- Appropriate management of use and waste of water
- Through management of harmful substances in production

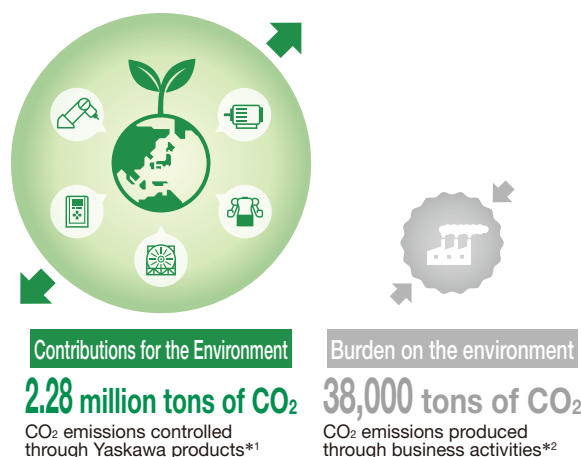
\* 1: Cumulative total after FY2016 \* 2: Compared to FY2015  
\* 3: Per unit of sales

## Contributions to the Environment by the Yaskawa Group

The Yaskawa Group contributes in creating a sustainable society through its overall business activities.

In FY2017, the use of Yaskawa products in various parts of the world led to a reduction of 2.28 million tons of CO<sub>2</sub> emissions.

CO<sub>2</sub> emissions produced through its business activities stood at 38 thousand tons.



\* 1: Estimate of reductions in CO<sub>2</sub> emissions for which Yaskawa products delivered in FY2017 have contributed when used for a period of a year  
\* 2: Total amount of CO<sub>2</sub> emissions in FY2017 for Yaskawa Electric and its major consolidated companies in Japan and abroad (14 companies in Japan, nine companies abroad)

## Green Products Initiatives

To enable dramatic improvements in energy-saving and productivity for its customers and to reduce the burden on the environment on a global scale, Yaskawa has in place a system to certify green products.

Yaskawa makes score evaluations of the contribution level of its products on the environment from three standpoints to prevent global warming, saving resources and recycling, and appropriate management of chemical substances, based on which it certifies items that meet the required standards as Green Products and those that demonstrate the highest level of environmental functionality as Super Green Products.

The sales ratio for super green products and green products in FY2017 was 20 percent. We are aiming to achieve a sales ratio of more than 50% for super green products and green products by FY2018.



Yaskawa's concept is to offer green products that provide excellent energy conversion rates to customers worldwide in its bid to realize a sustainable society.

Products which have been certified as a green product contain a logo for identification in brochures and Yaskawa websites.



Certification from three standpoints



18 Series certified as Super Green Products\*

4 Series certified as Green Products\*

\* Number of certifications up to FY2017

### Super Green Products Certified in FY2017

Product	Exterior	Product features and points of the environment friendliness
 Robot "MOTOMAN-GP series" and "MOTOMAN-AR series" MOTOMAN-GP7, GP8, GP25 MOTOMAN-AR700, AR900, AR1730		<ul style="list-style-type: none"> <li>- Fastest load capacity in class</li> <li>- Slimmer and boosted energy conservation</li> <li>- Reduced wiring</li> </ul>
 Robot controller YRC1000		<ul style="list-style-type: none"> <li>- An energy-saving feature through power regeneration</li> <li>- The smallest size in the world</li> </ul>
 Robot MOTOMAN-HC10DT		<ul style="list-style-type: none"> <li>- Works in collaboration with people in a safe manner</li> <li>- An energy-saving standby feature</li> <li>- Reduced wiring</li> </ul>
 Robot MotoMINI		<ul style="list-style-type: none"> <li>- Small enough to be carried around in a suitcase</li> <li>- Slimmer and boosted energy conservation</li> <li>- The smallest industrial robot in the world</li> </ul>
 Robot controller YRC1000micro		<ul style="list-style-type: none"> <li>- Small enough to be set up on a 19-inch rack</li> <li>- An energy-saving standby feature</li> </ul>
 "Σ-7 series" AC Servo drive (Compatible with absolute encoders without batteries)		<ul style="list-style-type: none"> <li>- Saving resources without batteries</li> <li>- Maintenance-free and no batteries are used</li> </ul>

# Green Process Initiatives

## Environmental Management

Our company applies and expands environmental management to the entire Yaskawa Group.

We are aiming for companies that share our environmental policy and manage data on environmental burdens and make efforts to achieve the medium-term environmental objective for the Group versus environmental impact on the Group as a whole to exceed 80 percent in FY2018.

### Mid-Term Environmental Objectives (compared with FY2015)

- GHG emissions: 3% reduction by FY2018
- Waste emissions per units of sales: 3% improvement by FY2018

Our head office staff pay direct visits to group companies to assess the status and conduct audits, which includes auditing frameworks for environmental compliance.

We will continue our activities so that 100 percent coverage will be possible by 2025.



Scene from an audit at a Group company in China

## Proper Management of Chemical Substances

To deal with chemical substances contained in products, restrictions for which are spreading on a global scale, Yaskawa in FY2017 introduced "chemSHERPA" as a tool in response to a green procurement study and held a supplier briefing for approximately 600 companies.

Yaskawa leverages the scheme to share information on chemical substances according to IEC62474 of the International Electrotechnical Commission, complying with environmental ordinances in a comprehensive manner, and promotes product design and procurement with considerations for the environment.



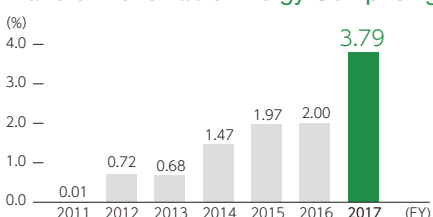
Briefing held for suppliers

## Mitigation of Climate Change

The Yaskawa Group promotes the conservation of energy and the use of clean energy in its corporate activities and is aiming to boost the ratio of renewable energy in its use of electric power.

With the exception of development bases, Yaskawa completed its introduction of photovoltaic generation facilities at all of its offices by FY2017, making the ratio of renewable energy approximately 3.8 percent. It will continue to invest in the conservation and creation of energy in a systematic way and further its efforts to achieve its long-term objectives.

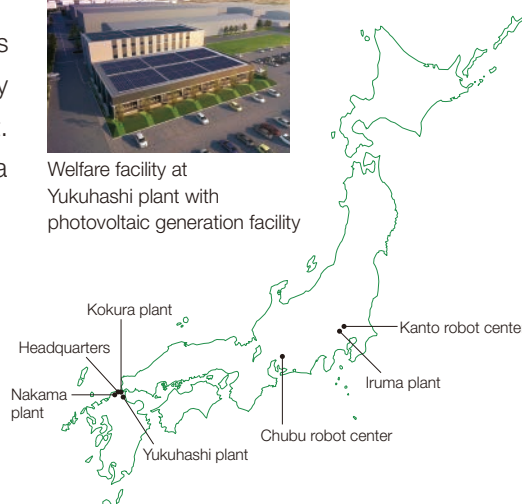
### Ratio of Renewable Energy Comprising Power Consumption



### Office Where Solar Power Energy Generation Equipment is Set Up



Welfare facility at Yukuhashi plant with photovoltaic generation facility

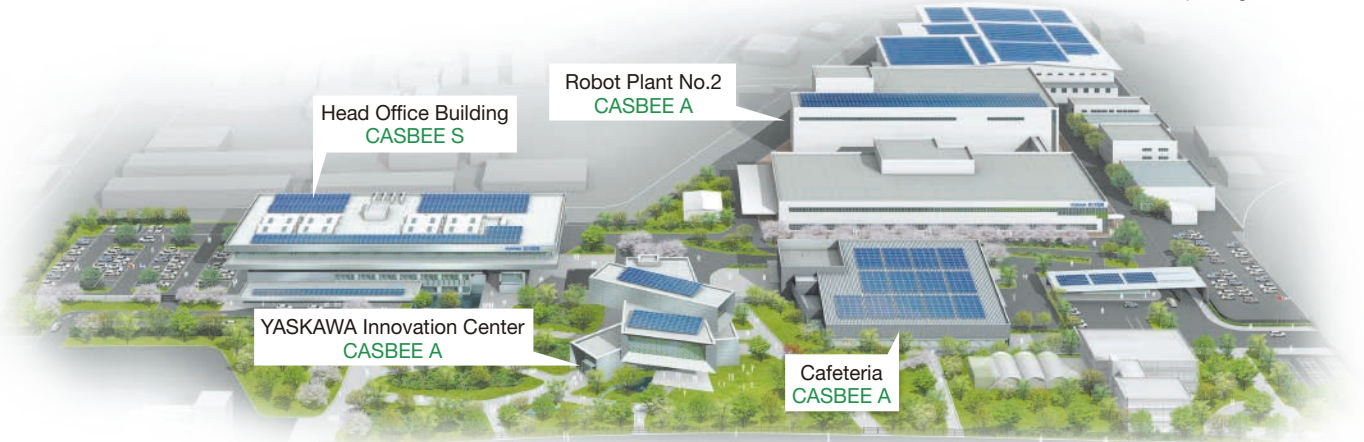
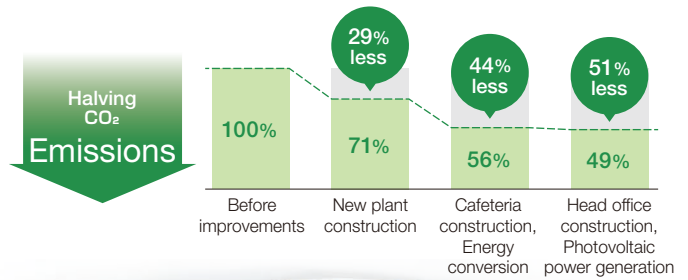


Vision  
 Financial Capital  
 Manufactured Capital  
 Intellectual Capital  
 Human Capital  
 Social and Relationship Capital  
 Natural Capital  
 Corporate Governance  
 Financial and Corporate Information

# Eco-Conscious Initiatives at the Robot Village


Five eco-conscious perspectives have been incorporated in the Robot Village to realize halving of CO<sub>2</sub> emissions and 35% reduction of peak power consumption.

The five eco-conscious perspectives and their representative examples are introduced here.




\*: CASBEE refers to the Comprehensive Assessment System for Built Environment Efficiency, which is a method of evaluating the environmental performance of a building and ranking it in five stages. (S: excellent, A: very good, B+: good, B-: slightly poor, C: poor)

## Create Creating Energy



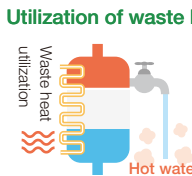
Creating electric power by photovoltaic power generation  
Panel capacity: 574 kW, equivalent to 367 households  
Making comfortable, energy-saving workplaces free of waste, excess, and irregularity  
Head Office Building: CASBEE\* "S"  
Plant No. 2, Welfare Building, and YASKAWA Innovation Center: CASBEE\* "A"

## Store Storing Energy



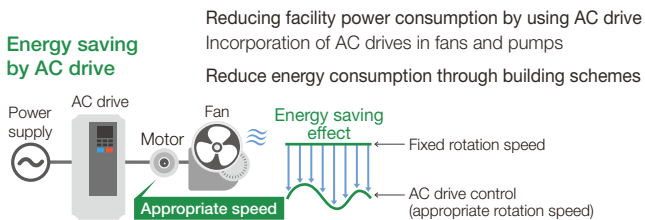
Peak shifting 100 kWh of power by storage battery  
Reuse rainwater for toilets to save water  
Tank capacity 345 kℓ,  
Equivalent to 12 days of consumption at the head office building

## Recover Recovering Energy



Utilization of waste heat for hot water supplying  
Recovering the power that was thrown away  
Recovery of regenerative power  
Recovering waste heat energy  
Cogeneration 35 kW

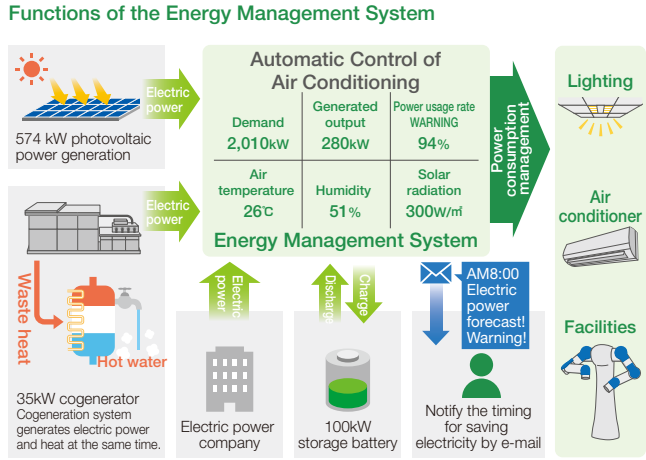
## Reduce Reducing Energy Consumption



Reducing facility power consumption by using AC drive  
Incorporation of AC drives in fans and pumps  
Reduce energy consumption through building schemes

Energy saving by AC drive  
Appropriate speed  
Fixed rotation speed  
AC drive control (appropriate rotation speed)

## Smart use Using Energy Smartly



Functions of the Energy Management System

Automatic Control of Air Conditioning  
Demand 2,010kW, Generated output 280kW, Power usage rate 94%  
Air temperature 26°C, Humidity 51%, Solar radiation 300W/m<sup>2</sup>

574 kW photovoltaic power generation  
35kW cogeneration system generates electric power and heat at the same time.  
Electric power company  
100kW storage battery  
AM8:00 Electric power forecast! Warning!  
Notify the timing for saving electricity by e-mail

Lighting, Air conditioner, Facilities

### The Roles of the System

- [1] To give energy saving timing notices
- [2] To give natural ventilation timing notices
- [3] Peak shaving 480 kW of power by automatic control of air conditioning and storage battery
- [4] Finding energy waste and feeding back to energy saving tuning



Display screen of energy use in major operational bases in Japan

### Power Consumption of the Robot Village

